

Date: Friday, 3/24/2006 8:29:39 AM
User: Linda Lapelle

Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd.
Job Number : 28374
Estimate Number : 10804
P.O. Number :
This Issue : 3/24/2006 S.O. No. :
Print Rev. : NC
First Issue : 1/1 Type :
Previous Run : 00015

Drawing Name : D2571/D2572/D2573/D2574

Part Number : Z_CUSTOM
Drawing Number : RTN465
Project Number : N/A
Drawing Revision : N/A
Material : N/A
Due Date : 3/31/2006

Qty: 1 Um: Each

Written By : SEE ABOVE USER & DATE
Checked & Approved By :
Comment :

Additional Product

Job Number:

Seq. #: Machine Or Operation:

Description :

1.0 QC5

INSPECT WORK TO CURRENT STEP

Comment: INSPECT RTN 465

2.0 POWDER COATING

POWDER COATING

Comment: POWDER COATING

STRIP POWDER COAT OFF SADDLES:

2 X D2571 B23801 / B24125

2 X D2572 B23801 / B24125

2 X D2573 B24126 / B23509

2 X D2574 B24126 / B23802

3.0 SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1

Comment: SMALL & MEDIUM FAB RESOURCE 1

CHAMFER SADDLES BY HAND TO NEW REV. E

ON ABOVE SADDLES

4.0 QC5

INSPECT WORK TO CURRENT STEP

Comment: INSPECT WORK TO CURRENT STEP

5.0 POWDER COATING

POWDER COATING

Comment: POWDER COATING

TOUCH UP SADDLES WITH ALODINE

POWDER COAT WHITE AS PER

QSI 005 (REF. 4.3.5.1)

Process Sheet

Customer: CC-DARCO Dart Aerospace Ltd

Drawing Name: D2571/D2572/D2573/D2574

Job Number: 26374

Part Number: Z_CUSTOM

Job Number



Seq. #

Machine Or Operation

Description :

6.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

U 06-06-13

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

IDENTIFY & STOCK WITH NEW B/N'S

06/06/13

(2)

8.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

06/06/13 (2)

Job Completion



U 06-06-13

